



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3197-041

Job Sheet 174067



SOLD!

Part No: D3197-041

Job Qty: 4 ea

Part Name: Bar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev: A New Issue 05-11-08 JLM IPP Rev: B As per Rev B 06-03-10 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/26/18	0.00	0.00	Start Up Machining-2		18/05/28
100	Bandsaw	4 pcs		3/26/18	0.00	0.35	Bandsaw1		DAS 18/05/28
110	CNC Vertical Machining	4 pcs		3/26/18	0.51	2.96	HAAS1-3		52 18/05/28
120	QC	4 pcs		3/26/18	0.00	0.00	QC2 Machining-2		9-89 18/05/28
130	Lathe Conv	4 pcs		3/26/18	0.00	0.70	Lathe Conv-1		18/05/28
140	QC	4 pcs		3/26/18	0.00	0.00	QC8		18/05/28
150	HandFinish	4 pcs		3/26/18	0.00	0.34	HandFinish1		3A 18-05-29
160	Powdercoat	4 pcs		3/26/18	0.00	0.17	Powdercoat3		18-05-30
170	QC	4 pcs		3/26/18	0.00	0.00	QC3		18/05/28
180	Small Fab	4 pcs		3/27/18	0.00	1.02	Small Fab-3		DAS 38
190	QC	4 pcs		3/27/18	0.00	0.00	QC5		38
200	Packaging	4 pcs		3/27/18	0.00	0.00	Packaging3-1		DAS 38
210	QC21-SA	4 Ea		3/27/18	0.00	0.00	QC21		MAY 31 2018

Part Op 100 - Cut blanks: 29.125" long

Descriptions: 110 - 1-Face ends to length per dwg D3197 2-Machine D3197-1 as per Folio FA340 and Dwg D3197

130 - Chamfer as per Dwg D3197

160 - START TIME: 8:50

180 - Assemble D3197-041 as per Dwg D3197

Plan says M7075 T73 R1.000 5014617 → 9.75 → 5074887

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6R1.000	M7075T6R1.000	9.6800 ft (2.42 ea)	90-Start up Operation	
D2690-5	Lanyard Assembly	8 Ea (2 ea)	180-Small Fab	5011322 7x 5000841
D3242-1	Tag	8 Ea (2 ea)	180-Small Fab	183 3x
D3489-3-200	Pip Pin	8 Ea (2 ea)	180-Small Fab	F158463 5x 5011322
MS21042L3	Nut	8 Ea (2 ea)	180-Small Fab	5004957
MS27039-1-24	Screw	8 Ea (2 ea)	180-Small Fab	5025328
NAS1149D0363J	Washer	8 Ea (2 ea)	180-Small Fab	F17134537-10
			180-Small Fab	5015269

M7075T73R1.000
5014617



Container No: S074888



Part: D3197-041

Job No: 174067

Serial No/Batch: S074888

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Newbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/28/10

4/26/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M70751SR1.000 T13	10	32	0
180-Small Fab	D2690-5	8	13	0
	D3242-1	8	17	0
	D3489-3-200	8	11	0
	MS21042L3	8	2,185	0
	MS27039-1-24	8	118	0
	NAS1149D0363J	24	2,438	0
Part Specifications				
Specifications could not be found.				

Plex 4/26/18 10:55 AM Dart.Gagnon.Michelle

